

Concrete for prestressed girders shall be Class A-1 with $f'_c = 8000$ psi and $f'_ci = 6500$ psi.

(+) indicates prestressing strand.

Use strands with an initial prestress force of _____ kips.

Prestressing tendons shall be uncoated, seven-wire, low-relaxation strands, 0.6 inch diameter in accordance with AASHTO M 203, Grade 270. Pretensioned members shall be in accordance with Sec 1029.

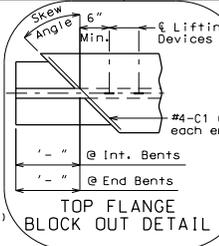
Girders shall be lifted by devices designed by the fabricator.

At the contractor's option the location for bent-up strands may be varied from that shown. The total number of bent-up strands shall not be changed. One strand tie bar is required for each layer of bent-up strands except at end bents which require one bar on the bottom layer of strands only. No additional payment will be made if additional strand tie bars are required.

Girder top flange shall be steel troweled to a smooth finish for B" at the edges, as shown. Bond breaker shall be applied to this region only. The center portion shall be rough finished by scarifying the surface transversely with a wire brush, and no laitance shall remain on the surface.

Form Strands tensioned to 2.02 kips/strand (outer strands) and 8 kips/strand (inner strands) placed symm. about _____

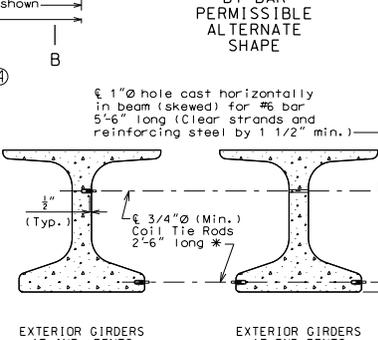
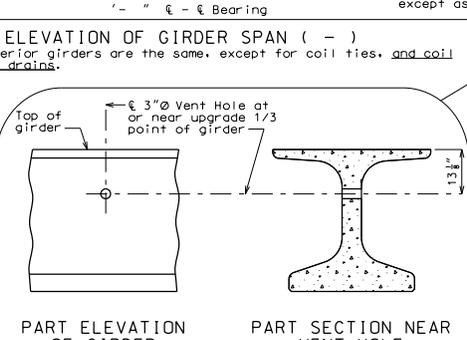
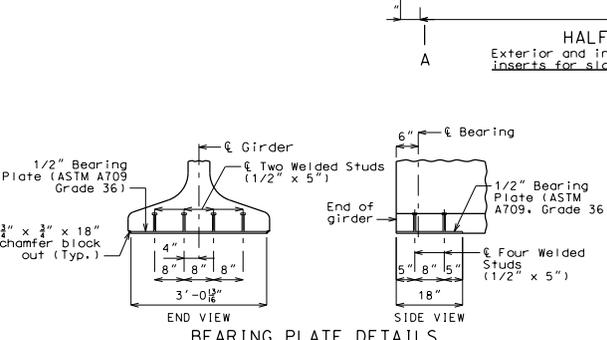
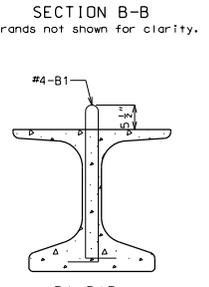
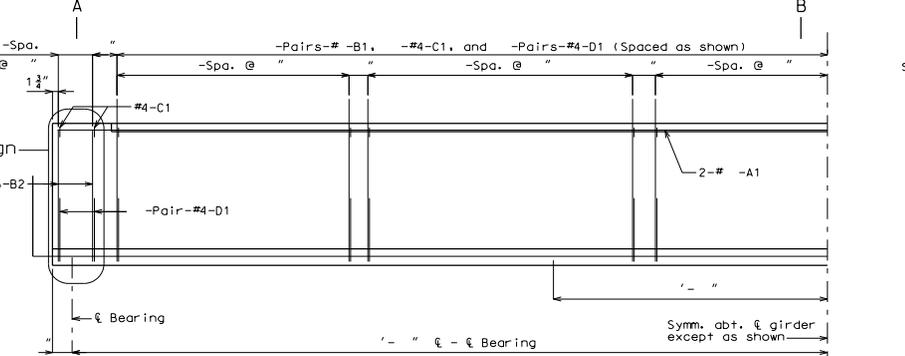
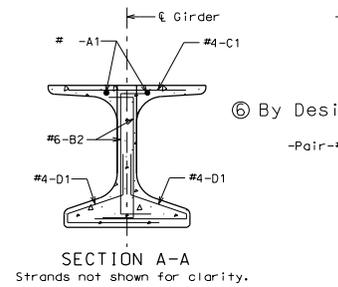
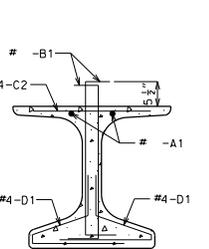
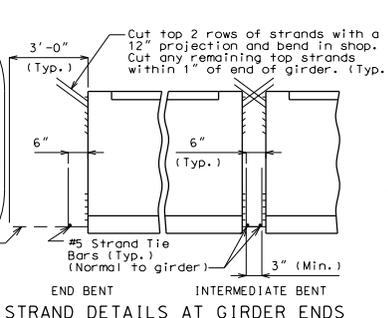
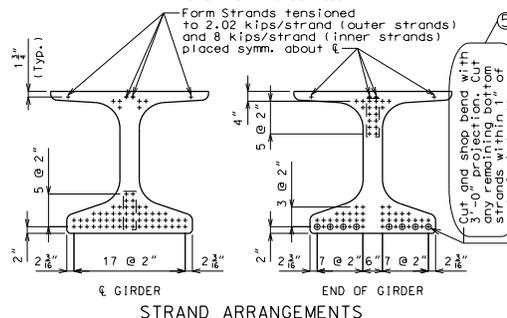
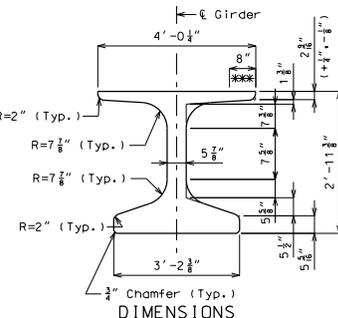
Cut top 2 rows of strands with a 12" projection and bend in shop. Cut any remaining top strands within 1" of end of girder. (Typ.)



BILL OF REINFORCING STEEL - EACH GIRDER				BENDING DIAGRAM	
NO.	MAX.	LENGTH	SHAPE	SHAPE 20	SHAPE 9
XXX	X A1	XX'-XX"	20	16 1/2"	3'-3 3/8" B1
2	X B1	4'-3"	19	2'-9 3/8" B2	2'-2"
XXX	6 B2	3'-8"	19		
2	4 C1	XX'-XX"	20		
XXX	4 C2	3'-10"	20		
XXX	4 D1	4'-2"	9		

"THIS MEDIA SHOULD NOT BE CONSIDERED A CERTIFIED DOCUMENT."

DATE PREPARED: 12/15/2010
 ROUTE: MO
 DISTRICT: BR
 COUNTY: COUNTY
 JOB NO.: *
 CONTRACT ID.: *
 PROJECT NO.: *
 BRIDGE NO.: NU 35
 SHEET NO.: *



Galvanize the 1/2" bearing plate (ASTM A709 Grade 36) in accordance with ASTM A123.

Cost of furnishing, galvanizing, and installing the 1/2" bearing plate (ASTM A709 Grade 36) and welded studs in the prestressed girder will be considered completely covered by the contract unit price for Prestressed Concrete NU-Girder.

Place vent holes at or near upgrade 1/3 point of girder, and clear reinforcing steel or strands by 1 1/2" minimum and steel intermediate diaphragm bolt connections by 6" minimum.

For location of coil ties, see Sheets No. & .

Drilling is not allowed.

For Girder Camber Diagram, see Sheet No. .

* Length of coil tie rods at exterior girders at end bents = " .

All dimensions are out to out.

Hooks and bends shall be in accordance with the CRSI Manual of Standard Practice for Detailing Reinforced Concrete Structures, Stirrup and Tie Dimensions.

Actual lengths are measured along centerline of bar to the nearest inch.

Minimum clearance to reinforcing shall be 1" .

All reinforcement shall be Grade 60.

The two D1 bars shall be furnished as one bar at the fabricator's option.

All B1 bars shall be epoxy coated.

Cost of 3/4"Ø coil tie rods placed in diaphragms will be considered completely covered by the contract unit price for Prestressed Concrete NU-Girder.

Coil ties shall be held in place in the forms by slotted wire-setting-studs projecting through forms. Studs are to be left in place or replaced with temporary plugs until girders are erected, then replaced by coil tie rods.

The contractor must provide any temporary intermediate diaphragms and/or bracing necessary to provide lateral and torsional stability for the girders during construction of the concrete slab. The temporary intermediate diaphragms/bracing shall be removed after the concrete slab has attained 75% of its design strength. The cost for furnishing, installing, and removing the temporary intermediate diaphragms and/or bracing shall be considered completely covered by the contract unit price for Prestressed Concrete NU-Girder.

For location of coil inserts at slab drains, see Sheet No. .

For location of coil ties, see Sheets No. & .

Drilling is not allowed.

For Girder Camber Diagram, see Sheet No. .

* Length of coil tie rods at exterior girders at end bents = " .

Alternate bar reinforcing steel details are provided and may be used. The same type of reinforcing steel shall be used for all girders in all spans.